

**TABLE OF CONTENTS: 2016 AWPAA BOOK OF STANDARDS**

**Introduction – Page 1**

Introduction.....1

**Use Category System Standards – Page 5**

**U1-16: User Specification for Treated Wood**

1. Introduction to the Use Category System.....5  
 2. Service Conditions for Use Category Designations .....6  
 3. Guide to Treated Wood End Uses.....10  
 4. Standardized Preservatives.....14  
 5. Species and Species Groupings.....16  
 Commodity Specifications .....21  
     A. Sawn Products .....22  
     B. Posts.....39  
     C. Crossties and Switchties .....45  
     D. Poles .....47  
     E. Round Timber Piling.....53  
     F. Wood Composites.....55  
     G. Marine Applications .....61  
     H. Fire Retardant Treated Products .....67  
     I. Nonpressure Applications .....69  
     J. Nonpressure Composites .....70

**T1-16: Processing and Treatment Standard**

Introduction.....73  
 1. General Requirements .....74  
 2. Treatment .....75  
 3. Results of Treatment .....76  
 4. Preservatives .....79  
 5. Quality Control and Inspection .....79  
 6. Retreatment .....79  
 7. Drying After Treatment.....79  
 Special Requirements by Commodity .....80  
     Section A: Sawn Products .....80  
     Section B: Posts.....85  
     Section C: Crossties and Switchties .....88  
     Section D: Poles .....90  
     Section E: Round Timber Piles .....97  
     Section F: Pressure Treated Composites .....99  
     Section G: Marine Applications .....103  
     Section H: Fire Retardant Treated Products .....107  
     Section I: Millwork and Manufactured Goods .....108  
     Section J: Nonpressure Composites .....109

**Preservative/Protectant Standards – Page 113**

P1/P13-16: Standard for Creosote Preservative ..... 113  
 P2-16: Standard for Creosote Solution..... 114  
 P3-14: Standard for Creosote-Petroleum Solution ..... 115

P4-11: Standard for Petroleum Oil for Blending with Creosote (*withdrawn*)..... 116  
 P5-15: Standard for Waterborne Preservatives (*withdrawn*)..... 117  
 P8-14: Standard for Oil-Borne Preservatives (*withdrawn*)..... 118  
 P18-14: Nonpressure Preservatives..... 119  
 P20-15: All Barrier Protection Systems ..... 121  
 P22-14: Standard for Ammoniacal Copper Zinc Arsenate (ACZA)..... 123  
 P23-14: Standard for Chromated Copper Arsenate Type C (CCA-C)..... 124  
 P24-13: Standard for Alkyl Ammonium Compound, Waterborne (AAC-W) ..... 126  
 P25-16: Standard for Inorganic Boron (SBX)..... 127  
 P26-14: Standard for Alkaline Copper Quat Type A (ACQ-A) ..... 128  
 P27-14: Standard for Alkaline Copper Quat Type B (ACQ-B) ..... 129  
 P28-14: Standard for Alkaline Copper Quat Type C (ACQ-C) ..... 130  
 P29-14: Standard for Alkaline Copper Quat Type D (ACQ-D) ..... 131  
 P32-15: Standard for Copper Azole Type B (CA-B) ..... 132  
 P33-13: Standard for Copper HDO Type A (CX-A)..... 133  
 P34-14: Standard for Copper Naphthenate, Waterborne (CuN-W) ..... 134  
 P35-16: Standard for Pentachlorophenol (PCP)..... 135  
 P36-16: Standard for Copper Naphthenate (CuN) ..... 136  
 P37-11: Standard for Oxine Copper (Copper 8 Quinolinolate) (Cu8) ..... 137  
 P38-13: Standard for Alkyl Ammonium Compound, Oilborne (AAC) ..... 138  
 P39-14: Standard for 4,5-Dichloro-2-N-Octyl-4-Isothiazolin-3-One (DCOI) ..... 139  
 P40-13: Standard for 3-Iodo-2-Propynyl Butyl-Carbamate (IPBC)..... 140  
 P41-14: Standard for Tebuconazole (TEB)..... 141  
 P42-13: Standard for Propiconazole (PPZ) ..... 142  
 P45-14: Standard for Propiconazole Tebuconazole Imidacloprid (PTI) ..... 143

P47-14: Standard for DCOI/Imidacloprid/Stabilizer, Waterborne (EL2) .....	144	A7-12: Standard Wet Ashing Procedures for Preparing Wood for Chemical Analysis.....	180
P48-15: Standard for Copper Azole Type C (CA-C) .....	145	A9-16: Standard Method for Analysis of Treated Wood and Treating Solutions by X-Ray Spectroscopy.....	181
P49-15: Standard for Fire Retardant FR-1 (FR-1).....	146	A12-12: Wood Densities for Preservative Retention Calculations .....	186
P50-15: Standard for Fire Retardant FR-2 (FR-2).....	147	A13-11: Standard Method of Analysis for Acid Number of Naphthenic Acids in Copper Naphthenate.....	188
P51-14: Standard for Zinc Borate (ZB).....	148	A14-11: Standard Method for Determination of Water-Extractable Copper in Copper Naphthenate.....	191
P52-15: Standard for IPBC-SB-1 (IPBC-SB-1) .....	149	A15-15: Referee Methods.....	193
P53-15: Standard for IPBC/PPZ/TEB-SB-1 (IPBC/PPZ/TEB-SB-1) .....	150	A16-16: Standard Method for Determination of Didecyldimethyl Ammonium Compounds in Treated Wood by HPLC .....	194
P55-16: Standard for Alkaline Copper Betaine (KDS) .....	151	A17-15: Standard for Determination of Quaternary Ammonium Compounds in ACQ Solutions.....	196
P56-16: Standard for Alkaline Copper Betaine Type B (KDS-B) .....	152	A18-12: Standard for Determination of Quaternary Ammonium Compounds in Wood by 2-Phase Titration .....	197
P57-16: Standard for Alkaline Copper Betaine (KDS) ( <i>nonpressure use</i> ) .....	153	A19-14: Standard Method for Sample Preparation for Determining Penetration of Preservatives in Wood.....	199
P58-15: Standard for 3-Iodo-2-Propynyl Butyl Carbamate/Permethrin (IPBC/PER) .....	154	A20-11: Standard Method for Chlorothalonil Assay .....	200
P59-11: Standard for Chemically Modified Wood, Type A (CM-A).....	155	A21-16: Standard Method for Analysis of Wood and Wood Treating Solutions by Inductively Coupled Plasma Emission Spectrometry.....	202
P60-14: Standard for Inorganic Boron, Oilborne (SBX-O).....	156	A22-12: Standard Method for the Quantitative Determination of Creosote in AWPA P3 Creosote-Petroleum Oil Solutions (CPS) .....	206
<b>Hydrocarbon Solvent Standards – Page 159</b>		A26-14: Standard Method for Analysis of Fire Retardant Solutions and Wood by Titration.....	208
HSA-14: Standard for Hydrocarbon Solvent, Type A.....	159	A28-14: Standard Method for Determination of Propiconazole and Tebuconazole in Waterborne Formulations and in Treating Solutions by HPLC.....	210
HSC-11: Standard for Hydrocarbon Solvent, Type C.....	161	A30-14: Standard Method for the Determination of 4,5 Dichloro-2-N-Octyl-4-Isothiazolin-3-One (DCOI) in Wood and Solutions by High Performance Liquid Chromatography (HPLC) .....	212
HSF-11: Standard for Hydrocarbon Solvent, Type F.....	163	A31-15: Standard Methods for the Analysis of Solutions and Wood for Azoles by Gas Chromatography (GC) .....	215
HSG-11: Standard for Hydrocarbon Solvent, Type G.....	164	A32-10: Standard Method for Measuring Losses of Inorganic Preservatives from Treated Wood ( <i>withdrawn</i> ).....	219
HSH-14: Standard for Hydrocarbon Solvent, Type H.....	166	A33-14: Standard Method for the Analysis of N-Cyclohexyldiazoniumdioxide (HDO) in Concentrates and Treating Solutions by Colorimetry .....	220
<b>Analysis Method Standards – Page 169</b>			
A1-15: Standard Methods for Analysis of Creosote and Oil-Type Preservatives ( <i>withdrawn</i> ).....	169		
A2-15: Standard Methods for Analysis of Waterborne Preservatives and Fire-Retardant Formulations ( <i>withdrawn</i> ).....	170		
A3-15: Standard Methods for Determining Penetration of Preservatives and Fire Retardants ( <i>withdrawn</i> ).....	171		
A4-11: Standard Methods for Sampling Wood Preservatives .....	172		
A5-15: Standard Methods for Analysis of Oil-Borne Preservatives ( <i>withdrawn</i> ).....	176		
A6-15: Standard Method for the Determination of Retention of Oil-Type Preservatives from Small Samples .....	177		

A34-14: Standard Method for the Analysis of N-Cyclohexyldiazoniumdioxide (HDO) in Wood Treated with HDO Containing Solutions by HPLC .....	222	A54-11: Alternate Standard Method for the Determination of the Amount of Xylene Insoluble Matter in Creosote and Creosote Solutions.....	267
A35-12: The Determination of the Propensity of a Ready-To-Use Oilborne/Oil-Type Wood Preservative Treating Solution to Form Stable Emulsions.....	224	A55-11: Standard Method for the Determination of the Specific Gravity of Oil-Type Preservatives.....	269
A36-14: Standard for Determination of Quaternary Ammonium Compounds in Wood by Potentiometric Back-Titration Using Sodium Lauryl Sulfate and Hyamine 1622 .....	226	A56-11: Standard Method for the Determination of the Specific Gravity of Distillation Fractions and Residue ( <i>withdrawn</i> ) .....	270
A37-14: Standard for Determination of Quaternary Ammonium Compounds in Wood and Wood Treating Solutions by Potentiometric Titration Using Sodium Tetraphenylborate.....	230	A57-11: Standard Method for the Determination of Water in Oil-Type Preservatives .....	271
A40-13: Standard Methods for Determination of Boron Trioxide in Treating Solutions and Treated Wood by Potentiometric Titration with Sodium Hydroxide.....	235	A58-11: Standard Method for Determining Conformance of Distillation Fractions of Creosote or Creosote Solution to Specific Gravity Requirements.....	273
A41-12: Standard Method for Determination of Naphthenic Acid in Copper Naphthenate in Wood and Treating Solutions by Gas Chromatography.....	238	A59-11: Standard Method for the Determination of Ammonia in Ammoniacal Preservatives and Fire Retardant Formulations.....	274
A42-14: Standard Method for Determination of Technical Permethrin and Permethrin Isomers by HPLC Using UV Detection.....	242	A60-11: Standard Method for the Determination of Arsenic in Arsenic Containing Preservatives.....	275
A43-14: Standard Method for Analysis of Imidacloprid in Wood and Waterborne Formulations.....	245	A61-11: Standard Method for the Determination of Copper in Copper Containing Preservatives .....	277
A46-14: Standard Method for Determining MCS Stabilizer Concentration in EL2 Treatment Solution Samples by Turbidity Measurement.....	247	A62-11: Standard Method to Determine the pH of Waterborne Treating Solutions .....	279
A47-14: Standard Method for Determination of MCS Stabilizer Concentration in EL2 Treated Wood and Wood Treatment Solutions.....	248	A63-11: Standard Method to Determine the Valency State of the Arsenic Component of Arsenic Containing Solutions.....	280
A48-15: Standard Method for Analysis of Propiconazole, Tebuconazole and Imidacloprid in Solutions and Treated Wood Products by High Performance Liquid Chromatography .....	251	A64-11: Standard Method to Determine the Amount of Boron Trioxide in Sodium Borate Wood Preservatives .....	281
A49-15: Standard for Determination of Heartwood in Pines and Douglas-fir.....	253	A65-15: Standard Method to Determine the Amount of Boron in Treated Wood Using Azomethine-H or Carminic Acid.....	283
A50-12: Standard Method for Determination of Percent Bound Acetyl and Free Acetic Acid in Acetylated Wood by High Performance Liquid Chromatography .....	255	A66-11: Standard Method for Determination of Chromium in Chromium Containing Preservatives .....	285
A51-11: Standard Method for Determining Penetration of Protectant in Acetylated Wood .....	260	A67-12: Standard Method for Determination of Carbonate in Ammoniacal Copper Zinc Arsenate.....	287
A52-11: Standard Method for the Distillation of Creosote and Creosote Solutions.....	261	A68-16: Standard Method for Determining Penetration of Boron-Containing Preservatives and Fire Retardants.....	289
A53-11: Standard Method for the Determination of the Amount of Xylene Insoluble Matter in Creosote and Creosote Solutions.....	265	A69-12: Standard Method to Determine the Penetration of Copper Containing Preservatives.....	290
		A70-12: Standard Method to Determine the Penetration of Pentachlorophenol Using a Silver-Copper Complex Known as Penta-Check.....	291
		A71-12: Standard Method to Determine the Penetration of Solvent Used with Oil-Soluble Preservatives .....	292
		A72-12: Standard Method to Determine the Penetration of Copper in Wood Using Rubeanic Acid .....	293

A73-12: Standard Method to Determine the Penetration of Phosphorus Containing Fire Retardants ..... 294

A74-12: Standard Method to Determine the Presence of Hexavalent Chromium (VI) in Wood Treated with Chromium Containing Preservatives ..... 295

A75-12: Standard Method to Determine the Penetration of Pentachlorophenol in Poles by X-Ray Fluorescence ..... 296

A76-14: Method for Determining Penetration of Copper-Containing Preservatives ..... 297

A77-12: Beilstein Test for Determining Presence or Penetration of Pentachlorophenol (PCP) in Wood ..... 298

A78-16: Standard Method to Determine the Penetration of Boron Containing Preservatives and Fire Retardants ..... 299

A79-12: Standard Method for Determination of Total Acidity for Calculating Pentachlorophenol in Dry Chemical ..... 300

A80-12: Standard Method for Determination of Alkali Insoluble Material in Pentachlorophenol ..... 302

A81-12: Standard Method for Determination of the Freezing Point of Pentachlorophenol ..... 303

A82-12: Standard Method for Determination of Pentachlorophenol Solvency ..... 304

A83-12: Standard Method for Determination of Chloride for Calculating Pentachlorophenol in Solution or Wood ..... 306

A84-12: Standard Method for Determination of Copper in Copper Naphthenate Solution or in Wood Treated with Copper Naphthenate ..... 314

A85-12: Standard Method for Determining Conformance of Co-Solvent Used with Type A Hydrocarbon Solvents to Leaching Resistance (Pentachlorophenol) ..... 316

A86-12: Standard Method to Determine the Conformance of Auxiliary Solvent (Co-Solvent) Used with Type C Hydrocarbon Solvent to Water Solubility Requirement ..... 317

A87-12: Standard Method of Test for Emulsifiability of Type A Hydrocarbon Solvents and/or Auxiliary Solvents Used with Type A Hydrocarbon Solvents ..... 318

A88-12: Standard Method for Determination of the Copper Content of Copper Soaps ..... 319

A89-12: Standard Method for Colorimetric Analysis of Copper in Copper Naphthenate Treated Wood or Copper Naphthenate Solutions ..... 320

A90-12: Standard Method for the Determination of 3-Iodo-2-Propynyl Butyl Carbamate (IPBC) in Treating Solutions ..... 322

A91-12: Standard Method for Determination of Iodine and Chlorine in Wood Using Neutron Activation Analysis ..... 324

A92-13: Standard Method for Determining Penetration Using a Fluorescent Dye or Pigment Penetration Surrogate ..... 326

A93-15: Standard Method for using Color Machine Vision to Quantify the Extent of Penetration ..... 327

**Miscellaneous Standards – Page 331**

M1-15: Standard for the Purchase of Treated Wood Products ..... 331

M2-16: Standard for the Inspection of Preservative Treated Products for Industrial Use ..... 335

M3-16: Standard for the Quality Control of Preservative Treated Products for Industrial Use ..... 342

M4-15: Standard for the Care of Preservative-Treated Wood Products ..... 345

M6-13: Brands Used on Preservative Treated Materials ..... 347

M13-15: Guidelines for a Pole Maintenance Program ..... 348

M19-11: Standard for Destination Inspections ..... 358

M20-15: Guidelines for Minimizing Oil-Type Wood Preservative Migration ..... 359

M21-16: Standard for Quality Control Inspection of Nonpressure Preservative Treated Millwork Products ..... 361

M22-15: Standard for Third-Party Agency Evaluation of Inspection Data ..... 363

M23-16: Third-Party Agency Assessment of Treating Plant Internal Quality Control (IQC) ..... 366

M24-15: Standard for Quality Control Inspection of Nonpressure Preservative Treated Composite Wood Products ..... 369

M25-16: Standard for Quality Control and Inspection of Preservative Treated Products for Residential and Commercial Use ..... 371

**Evaluation Standards – Page 379**

E1-16: Laboratory Methods for Evaluating the Termite Resistance of Wood-Based Materials: Choice and No-Choice Tests ..... 379

E4-15: Standard Method of Testing Water Repellency of Pressure Treated Wood ..... 385

E5-15: Standard Field Test for Evaluation of Wood Preservatives to be Used in Marine Applications (UC5A, UC5B, UC5C); Panel and Block Tests ..... 387



K. Data Requirement Guidelines for Solvents Used with Oil-borne Preservatives.....	555	Factors 0: Unit Conversion Factors.....	585
L. Data Requirement Guidelines for Listing Chemically Modified Wood with Enhanced Durability in the AWPA Standards.....	561	Factors 1: Volume and Specific Gravity Conversion Tables for Creosote and Creosote Solution.....	586
M. Data Requirement Guidelines for Evaluating Performance Enhancing Additives (PEA).....	567	Factors 2: Abridged Volume and Specific Gravity Correction Tables for Petroleum Oils and Pentachlorophenol and Copper Naphthenate Solutions.....	588
N. Data Requirements for Listing Thermally Modified Wood with Enhanced Durability in the AWPA Standards.....	569	Factors 3: Volumes of Round Forest Products.....	592
		Factors 4: Volume Correction Table for Creosote-Petroleum Solutions.....	606
		Factors 5: Volume Correction Factors for Preservative Salt Solutions.....	607
		Factors 6: Miscellaneous Conversion Factors and Correction Tables.....	608
		Factors 7: Approximate Pole Weight Tables.....	610
		Glossary of Terms Used in Wood Protection.....	617
 <b>Other Information – Page 576</b>			
List of Technical Committees.....	576		
Technical Committee Application.....	577		
AWPA Standardization Proposal Form.....	578		
Publications List and Order Form.....	579		
AWPA Membership Application.....	581		

### Recently Withdrawn AWWA Standards

A1-15: Standard Methods for Analysis of Creosote and Oil-Type Preservatives	E6-05: Standard Method for Determining the Equilibrium Moisture Content of Treated Wood
A2-15: Standard Methods for Analysis of Waterborne Preservatives and Fire Retardant Formulations	M18-05: Standard Quality Control Procedures for Permanent Wood Foundation Materials
A3-15: Standard Methods for Determining Penetration of Preservatives and Fire Retardants	P4-11: Standard for Petroleum Oil for Blending with Creosote
A5-15: Standard Methods for Analysis of Oil-Borne Preservatives	P5-11: Standard for Waterborne Preservatives
A32-10: Standard Method for Measuring Losses of Inorganic Preservatives from Treated Wood	P8-14: Standard for Oil-Borne Preservatives
A38-04: Standard Method for Determination of PXTS in Treated Wood by HPLC with UV Detection	P9-10: Standards for Solvents and Formulations for Organic Preservative Systems
A39-05: Standard Method for Determination of PXTS in Wood Treatment Solutions by HPLC with UV Detection	P19-04: Standard for Oligomeric Alkylphenol Polysulfide (PXTS) Preservative
A44-08: Standard Method for Determination of Cyproconazole in Solventborne Wood Treating Solutions by HPLC	P21-11: Standard for Acid Copper Chromate (ACC)
A45-08: Standard Method for Determination of Cyproconazole in Wood Extracts by HPLC	P30-08: Standard for Copper bis(dimethyldithiocarbamate) (CDDC)
A56-11: Standard Method for the Determination of the Specific Gravity of Distillation Fractions and Residue	P43-08: Standard for Chlorpyrifos (CPF)
	P44-08: Standard for Permethrin (PER)
	P46-08: Standard for Cyproconazole (CPZ)
	P54-09: Standard for Alkaline Copper DCOI (ACD)

#### Notes:

AWPA "C Standards" (e.g., C1, C2, C9, etc.) were last updated during the Fall 2002 Standardization Cycle and final editions were printed in the 2003 and 2004 AWWA Books of Standards. All specifications for treated wood products from the C Standards are now found in the AWWA Use Category System Standards U1 and T1. If you are a specifier, you may simply change all of your C Standard references to AWWA Standard U1. If you are a manufacturer of treated wood products, you will need to refer to Standard T1 for the treating requirements to enable you to determine conformance to Standard U1. If references to the C Standards are still needed, individual standards may be purchased online at [www.awpa.com](http://www.awpa.com) or by contacting AWWA to purchase older editions of the Book of Standards.

AWPA "F Standards" (e.g., F1, F2, etc.) were withdrawn as AWWA Standards during the Fall 2008 Standardization Cycle, and are now printed as "Factors" tables in the back of the AWWA Book of Standards.